## TAP DRILL SIZES

Probable percentage of full thread produced in tapped hole using stock sizes of drills.

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### Suggested Pipe Tap Drill Sizes

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For Dryseal Straight Pipe Threads suggested drill sizes are as shown, except: 1/4" pipe, .444 drill size.
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Probable percentage of full thread produced in tapped hole using stock sizes of drills.

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*Reaming Recommended*