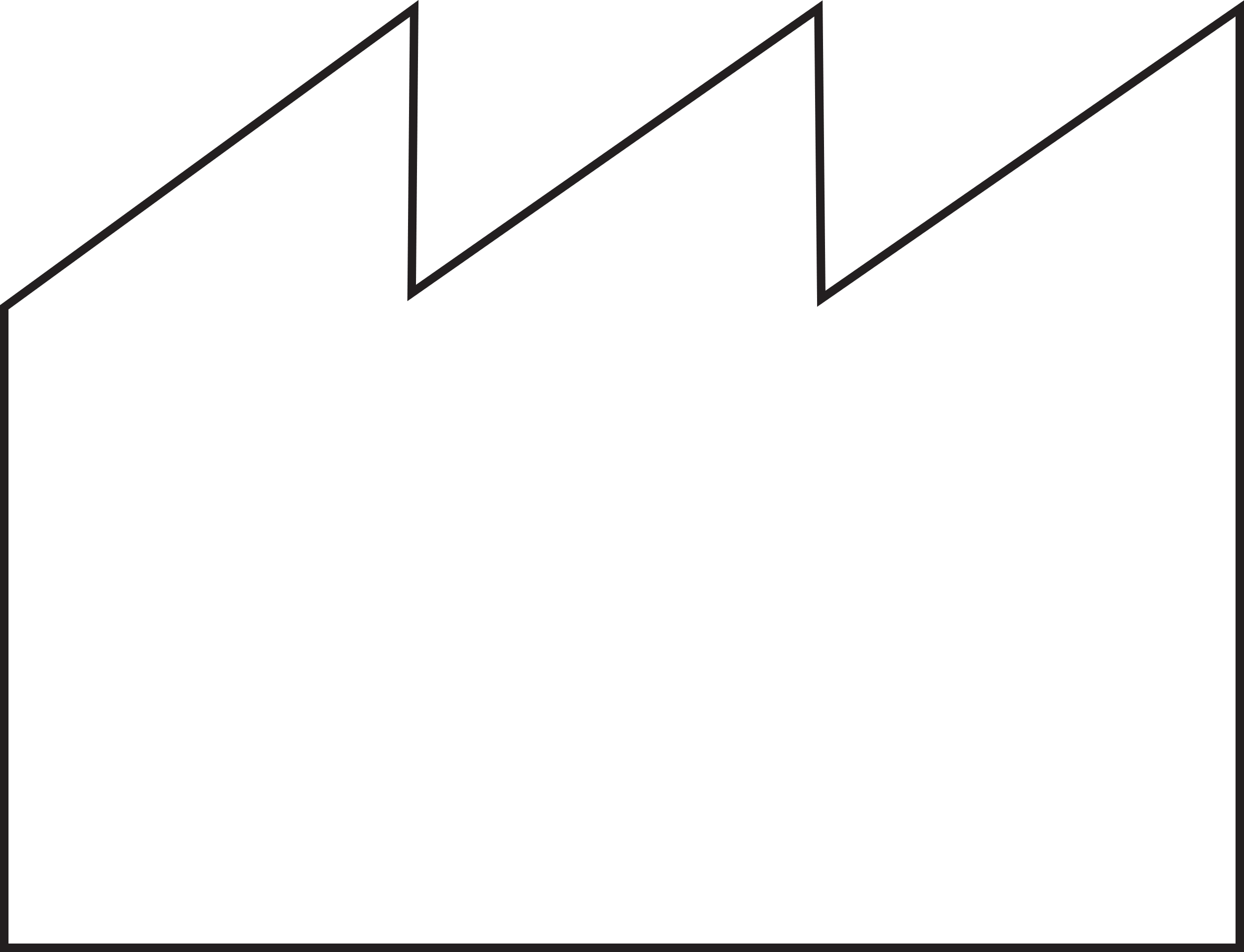
Product control

Resources

Inventory

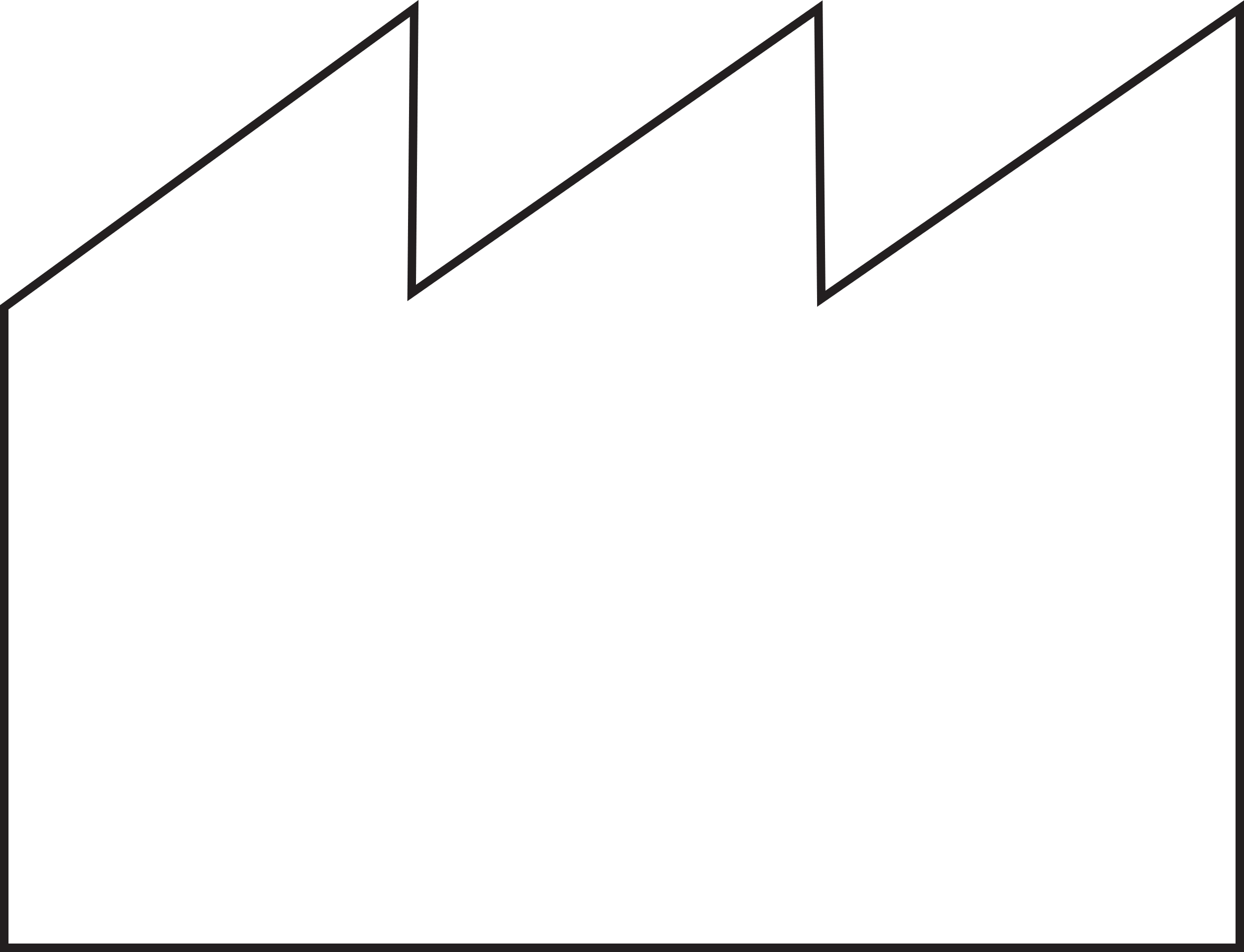


Suppliers

Process

Resources

Inventory



Customer

Inventory

Inventory

Production supervisor

Electronic message

Electronic message

Frequency

Frequency

Frequency

1 day

6 hours

10 hours

12 hours

20 days

20 days

1 day

Information flow

Material flow

Lead time ladder

**VALUE STREAM MAP PROCESS**



Process

Resources

Process

Resources