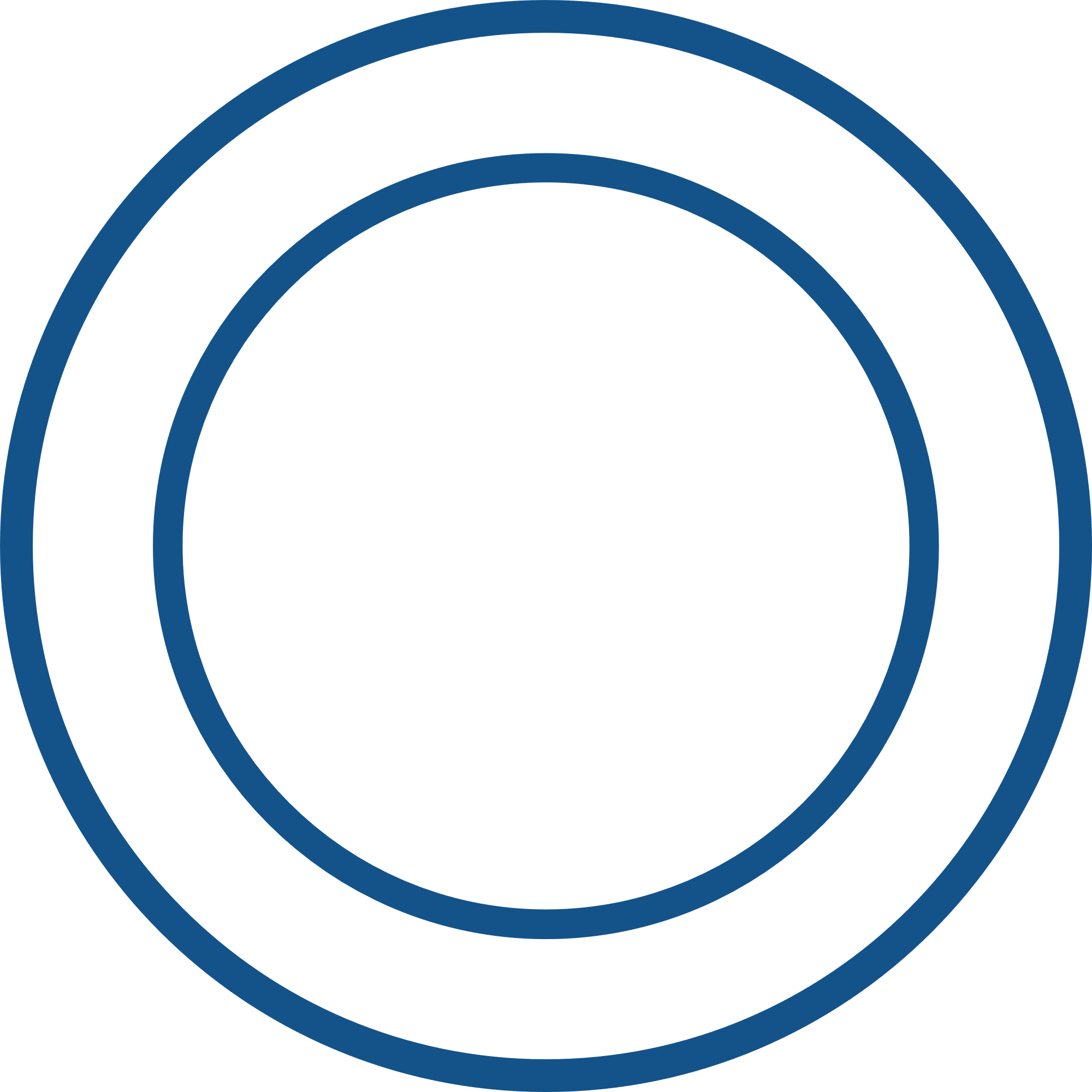
PROBLEM SOLVING

**FISHBONE DIAGRAM**



**PROBLEM**

**CAUSE 3**

**CAUSE 6**

**CAUSE 2**

**CAUSE 5**

**CAUSE 1**

**CAUSE 4**