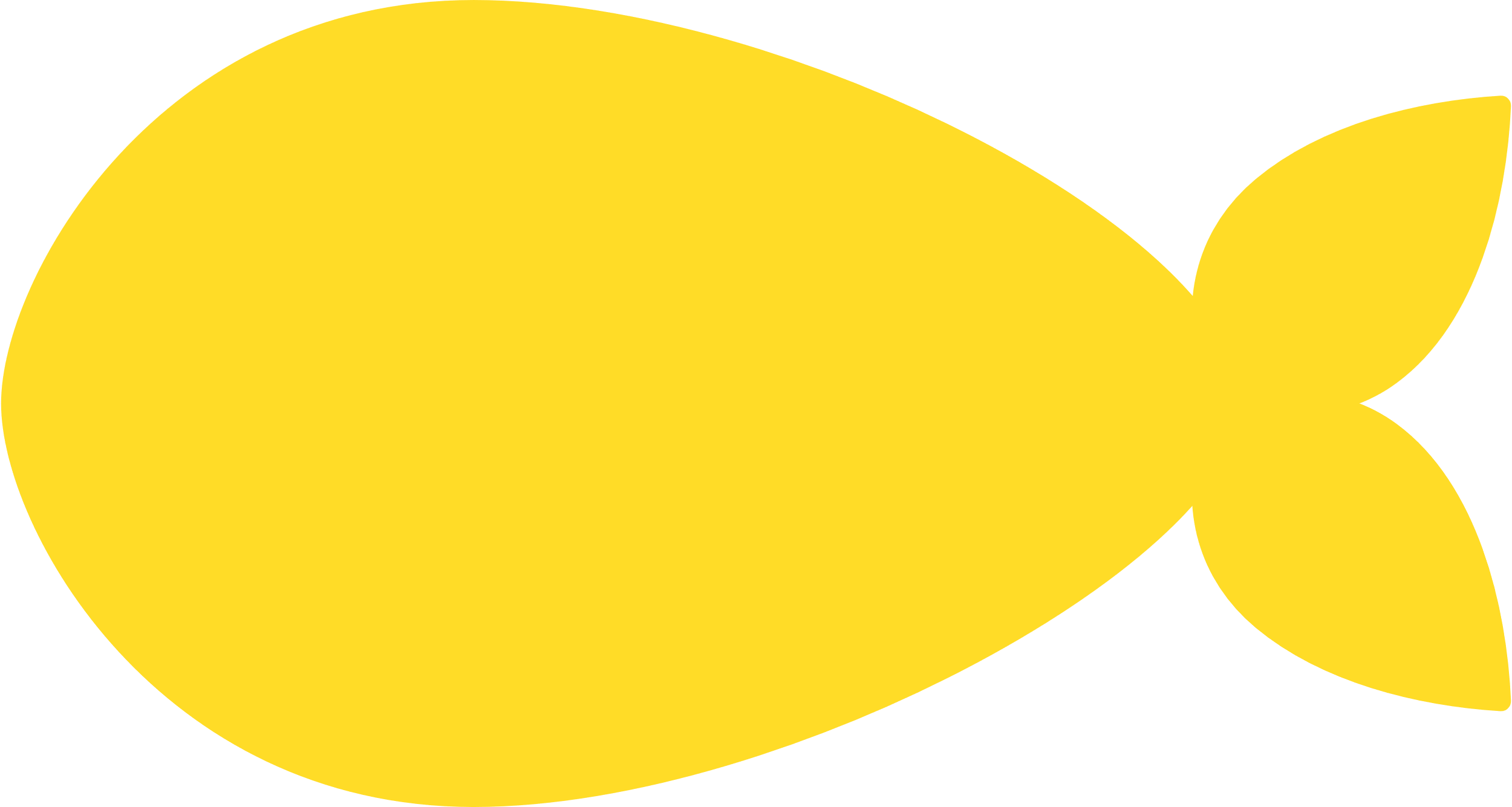
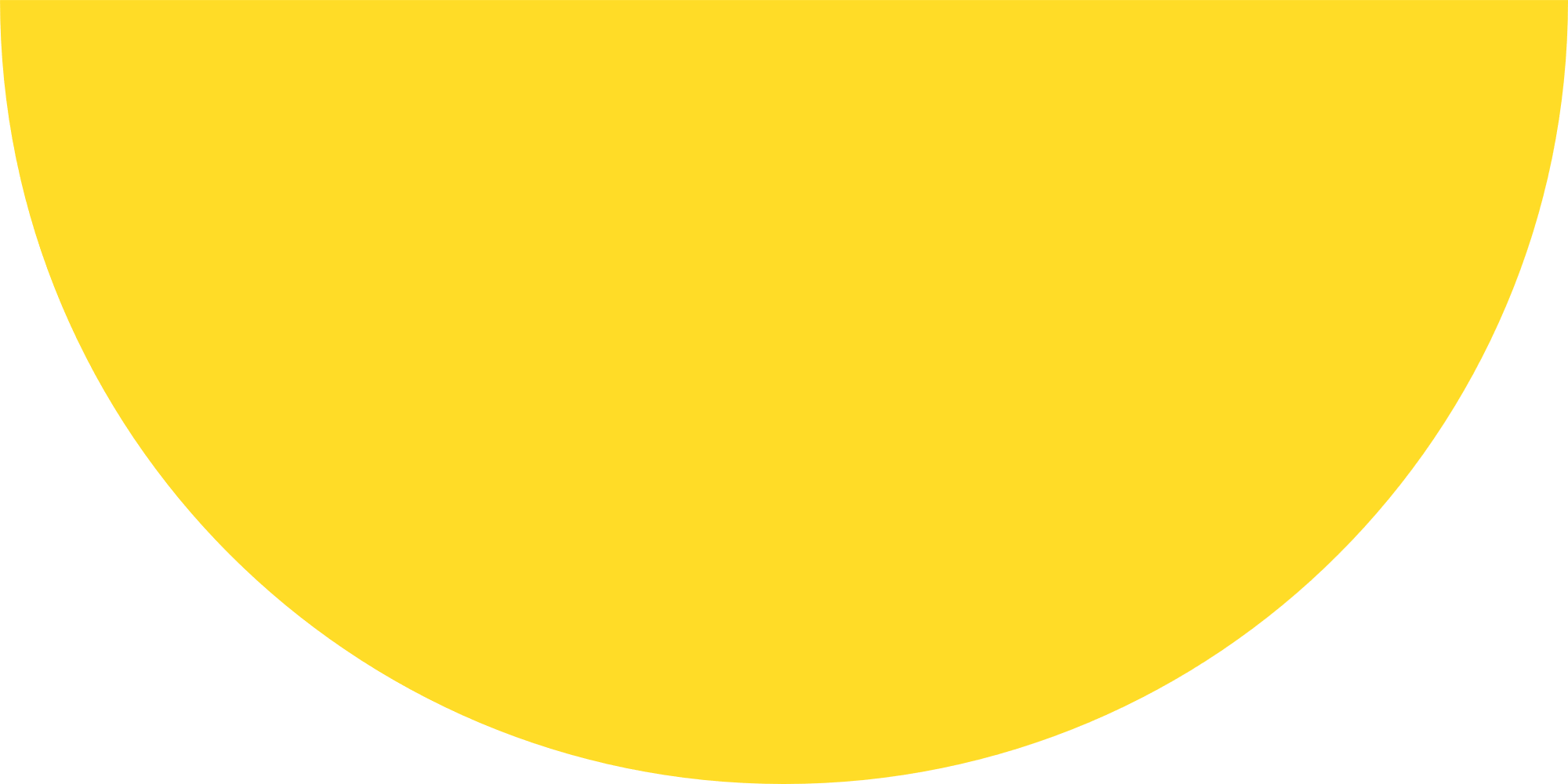
**CAUSE EFFECT FISHBONE DIAGRAM**



**Details:**

**Details:**

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**Details:**

**Details:**

**Details:**

**Details:**

**CAUSE 1**

**CAUSE 2**

**CAUSE 3**

**CAUSE 4**

**EFFECT**

